

> 3D MEASURING MACHINE

MACHINE	SOFTWARE	WORKING RANGE	NOTE
DEA IOTA 1203	PC DMIS	X 1320 Y 970 Z 610	Equipped with Renishaw PH10
FARO - CAM2 TITANIUM ARM 08	PC DMIS	2,4 MT	

> CNC 3D MACHINE CENTRE

MACHINE	SOFTWARE	WORKING RANGE	NOTE
Fidia K 211 High Speed	Fidia C20	X 2700 + 150 Y 1100 + 150 Z 1000	Tools capacity: 36 <b>High Speed</b>
Jobs JOMACH 143	Fidia C20	X 4000 Y 2700 Z 1250	Tools capacity: 31
Mecof FANC	Fidia M1	X 2850 Y 2250 Z 1200	
Mecof CSNC	Fidia M1	X 4000 Y 1000 Z 1800	
Kitamura BridgeCenter 8	Fanuc 11 M	X 2000 Y 1085 Z 710	Tools capacity: 40
Mazak AJV 35/60	Mazatrol	X 1500 Y 800 Z 508	Tools capacity: 30
Mazak FJV 35/80	Mazatrol Fusion	X 2000 Y 800 Z 585	Tools capacity: 30
Mazak VQC 20/40 B	Mazatrol	X 1000 Y 508 Z 460	Tools capacity: 20
Mazak VQC 30/50	Mazatrol	X 1500 Y 800 Z 508	Tools capacity: 24
Mikron VCE 800 Pro	Heidenhain iTNC 530	X 800 Y 500 Z 600	Tools capacity: 24 <b>Mandrino 14.000 g/min</b>

➤ MILLING-BORING MACHINE

MACHINE	WORKING RANGE	NOTE
SAN ROCCO	X 1970 Y 1400 Z 1300	<i>With display</i>

➤ MILLING-PLANING MACHINE

MACHINE	WORKING RANGE	NOTE
STARRAG-RORSCHACH	X 3300 Y 1700 Z 550	<i>With 3 heads</i>

➤ EROSION MACHINES

MACHINE	SOFTWARE	NOTE
CHARMILLES ROBOFIL 310	CHARMILLES	Wirespark erosion Max cutTh.:z400
CHARMILLES ROBOFIL 510	CHARMILLES	Wirespark erosion Max cutTh.:z400
CHARMILLES ROBOFIL 690	CHARMILLES	X 800 y 600 Wirespark erosion Max cutTh.:z400
AEG Elbomat 111 S	AEG	Plungespark erosion with level display
OMEGA EDM	CHARMILLES	With display

➤ PRESSES FOR TOOLS TESTINGS

MACHINE	CAPACITY	NOTE
MOSSINI HYDRAULIC	3000 x 1800 x 1260	<b>450 TON</b> Cushion 200 TON
BENAG HYDRAULIC	3000 x 1800 x 2000	<b>150 TON</b>

➤ OTHER MACHINES

N. 10	GRINDING MACHINES
N. 1	LAPPING MACHINE FOR HOLES
N. 8	CNC TRADITIONAL MILLING MACHINES
N. 2	PARALLEL LATHE
N. 6	RADIAL DRILLING MACHINES
N. 5	VERTICAL DRILLING MACHINES

## DATA EXCHANGE PARAMETERS:

### ISDN / ODETTE PARAMETERS

Company name:	<b>SAM-VAREDO</b>
SSID/SFID:	<b>00013002672SAVID000</b>
Password to be sent:	<b>SAV</b>
ISDN Nr.:	<b>++39-0362-573004</b>
Communication productname:	<b>DAX_OFT/ISDN</b>
Supplier of communication software:	<b>Huengsberg AG</b>
Stand by:	<b>0-24 h</b>
Filename:	<b>TEST</b>
Transmission code:	<b>ASCII</b>
Record-format:	<b>U</b>

## CAD / CAM SYSTEMS IN USE:

### Systems:

### Version:

<b>CATIA V4:</b>	4.2.1 - 4.2.2 - 4.2.4
<b>CATIA V.5:</b>	5.13 - 5.14 - 5.15
<b>I-DEAS:</b>	11.0
<b>MEGACAD:</b>	4.8

## CONTACT:

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